

## Facts & Figures

- The company has **eight manufacturing facilities** in Alabama, in addition to a treated lumber sales office in Montgomery and wood and fiber supply office at Brewton and Naheola.
- In the state, Georgia-Pacific manufactures consumer towel and tissue products, fluff and market pulp, corrugated packaging, and branded building products such as Plytanium™ plywood.
- More than **1,900 employees** work for Georgia-Pacific's Alabama operations. In 2010, local operations generated approximately **\$191 million in gross employee wages and benefits**.

## Safety and Environmental Compliance

Georgia-Pacific's safety and environmental compliance goal is 10,000 percent; this is achieved with 100 percent of employees complying 100 percent of the time. To help meet this goal, employees receive extensive training and are recognized by the company for their accomplishments.

An industry leader in safety, Georgia-Pacific is the first company to participate in the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP) Corporate Pilot. OSHA cited strong management systems that promote safe and healthful working conditions as a reason for the company's selection.

To participate in the OSHA VPP program, facilities undergo a rigorous evaluation process to demonstrate how their policies and programs maintain excellent health and safety conditions for all employees. Georgia-Pacific has 70 sites recognized by the OSHA VPP program.

GP's Fayette facility received an OSHA VPP Star designation for outstanding performance.

## Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP's community involvement and read the company's social responsibility report at [www.gp.com](http://www.gp.com).

## International Consumer Brands:

Headquartered at Atlanta, Georgia-Pacific ([www.gp.com](http://www.gp.com)) is one of the world's leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs 40,000 people at 300 locations in North America, South America and Europe.

Our familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft 'n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Internationally, the company markets both retail and away-from-home consumer products such as bathroom and facial tissue, handkerchiefs, paper towels and tabletop products for foodservice in Europe and other locations. Marketleading brands include Lotus®, Moltonel®, Colhogar®, Tenderly® and Delica®.

## Leading Building Products:

Georgia-Pacific's building products business has long been among the nation's top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), chemicals (Nitamin™) and other products.

## Innovative Packaging:

The company's innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific the best and most competitive in the packaging industry.


## Cellulose, Pulp & Paper:

Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a leading producer of communication/printing paper; its branded office papers dominate category sales at warehouse clubs and mass retailers.



## A LOOK AT OUR FACILITIES

LOCATION	PRODUCTS	END-USE/UNIQUE FEATURES	OSHA VPP
<b>Brewton</b> <i>Containerboard Mill</i>	White Top Linerboard and Solid Bleached Sulfate Board	The Brewton facility manufactures various types of paperboard products, including kraft liner and white top linerboard, corrugating medium and bleached board for folding carton applications.	
<b>Fayette</b> <i>Southern Pine Sawmill</i>	Dimensional Lumber	Used in home construction for framing and roof trusses.	
<b>Huntsville</b> <i>Packaging</i>	Corrugated Containers (boxes)	Boxes are made to customer specifications.	
<b>Montgomery</b> <i>Wood Treating Sales</i>	Treated Lumber	Georgia-Pacific Pressure Treated Lumber is the material of choice with both professionals and do-it-yourselfers for projects exposed to the rigors of weather, hot, humid climates, mold, and termites. This economical building material offers all the benefits of wood, plus built-in resistance to decay and termite damage.	
<b>Pennington</b> <i>(Naheola) Pulp &amp; Paper</i>	Consumer Products and Paperboard	Tissue paper machines produce a variety of consumer towel and tissue products. Paperboard machines produce a variety of coated board for cups, paper plates and specialty printing.	
<b>Perdue Hill</b> <i>Alabama River Cellulose, LLC</i>	Various grades of fluff pulp	Pulp delivered worldwide to customers for a wide variety of end uses and converting technologies, including many different types of papers, paper towels, paper tissues, packaging and other products.	
<b>Talladega</b> <i>Softwood Plywood (Idled)</i>	Plytanium® Plywood and Sturd-I-Floor®	Used in sheathing, roof decking, sub-flooring and other specialty applications.	
<b>Thorsby</b> <i>Engineered Wood Products</i>	Wood I-Beams®, GP Lam® and Laminated Veneer Lumber (LVL)	Engineered lumber is used in construction applications such as floor and roof systems. The product is environmentally-friendly, using 50 percent less timber than conventional lumber, and can be made from young, rapid growth trees.	

### Manufacturing Processes

**Chips:** Small pieces of wood used to make pulp. The chips are made from wood waste in a sawmill or plywood plant, or from pulpwood cut specifically for this purpose.

**Containerboard:** Recycled fiber from old corrugated containers and virgin wood chips are converted to pulp, which is then manufactured into one of two products: linerboard or medium.

**Engineered Lumber:** High-grade wood fiber, environmentally-safe adhesives and heat and pressure are used to create the virtually defect-free engineered lumber that is capable of supporting heavy loads over long spans.

**Lumber:** Logs are cut into dimensional boards or studs and are available in a variety of species.

**Packaging:** Linerboard and medium are combined on a corrugator to form a corrugated sheet. The sheet is sent to either a die-cutter or flexo folder for finishing. Slots, scores and slits are then cut into the sheet to make a box. Double- and triple-wall boxes, bulk bins, water-resistant packaging and high-finish and preprinted packaging for point-of-sale displays are then produced.

**Plywood:** Odd numbers of cross-laminated layers (each layer has one or more plies) are glued together and formed under extreme heat and pressure.

**Pulp/Paper:** Wood chips are screened and chemicals are added to digest (cook) the chips into uniform fiber lengths. These fibers are mixed with chemicals and recycled water, then spread onto a continuously moving wire. This wire allows the water to drain away, forming a sheet of paper, board or tissue. The sheet is then dried, smoothed, rolled and prepared for final shipment.

**Treated Lumber:** Our pressure treated lumber is made from high quality southern yellow pine for loadbearing strength and superior ability to accept treating. We carefully control the pressure treated wood from forest to store, so you enjoy consistent product quality, fewer rejects and assured product supply.