

## Facts & Figures

- The company has **three facilities**, in addition to sales offices and distribution centers at Bala Cynwud, West Chester, Allentown and Quakertown.
- More than **600 employees** work for Georgia-Pacific's Pennsylvania operations. In 2010, local operations generated approximately **\$42 million in gross employee wages and benefits**.

## Safety and Environmental Compliance

Georgia-Pacific's safety and environmental compliance goal is 10,000 percent; this is achieved with 100 percent of employees complying 100 percent of the time. To help meet this goal, employees receive extensive training and are recognized by the company for their accomplishments.

An industry leader in safety, Georgia-Pacific is the first company to participate in the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP) Corporate Pilot. OSHA cited strong management systems that promote safe and healthful working conditions as a reason for the company's selection.

To participate in the OSHA VPP program, facilities undergo a rigorous evaluation process to demonstrate how their policies and programs maintain excellent health and safety conditions for all employees. Georgia-Pacific has 70 sites recognized by the OSHA VPP program.

## Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP's community involvement and read the company's social responsibility report at [www.gp.com](http://www.gp.com).

## International Consumer Brands:

Headquartered at Atlanta, Georgia-Pacific ([www.gp.com](http://www.gp.com)) is one of the world's leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs 40,000 people at 300 locations in North America, South America and Europe.

Our familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft 'n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Internationally, the company markets both retail and away-from-home consumer products such as bathroom and facial tissue, handkerchiefs, paper towels and tabletop products for foodservice in Europe and other locations. Marketleading brands include Lotus®, Moltonel®, Colhogar®, Tenderly® and Delica®.

## Leading Building Products:

Georgia-Pacific's building products business has long been among the nation's top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), chemicals (Nitamin™) and other products.

## Innovative Packaging:

The company's innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific the best and most competitive in the packaging industry.

## Cellulose, Pulp & Paper:

Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a leading producer of communication/printing paper; its branded office papers dominate category sales at warehouse clubs and mass retailers.



## A LOOK AT OUR FACILITIES

### LOCATION

### PRODUCTS

### END-USE/UNIQUE FEATURES

**Bradford**  
*Packaging*

Corrugated Packaging

The facility combines linerboards and corrugated medium to create corrugated packaging.

**Lehigh Valley**  
*(Easton)*  
*Consumer Products*

Dixie® cups and lids

Products include Dixie® paper cold cups, PerfectTouch® hot cups and plastic cup lids.

**Mount Wolf**  
*Packaging*

Corrugated Packaging

The facility combines linerboards and corrugated medium to create corrugated packaging.

## Manufacturing Processes

**Containerboard:** Recycled fiber from old corrugated containers and virgin wood chips are converted to pulp, which is then manufactured into one of two products: linerboard or medium.

**Cups, Bowls, Plates, and Cup Lids:** For cups, bowls and plates, coated paperboard is printed with an appropriate design (either a standard print design or a customer's own design). The printed paperboard is then run through forming machines that shape the paperboard into a cup, bowl or plate. For cup lids, plastic resin pellets are combined with a color concentrate and then air-conveyed to the injection

molding machine. This machine melts the resin, injects it into a precision mold and ejects the product for packaging. Products are then packaged and distributed to regional warehouses.

**Packaging:** Linerboard and medium are combined on a corrugator to form a corrugated sheet. The sheet is sent to either a die-cutter or flexo folder for finishing. Slots, scores and slits are then cut into the sheet to make a box. Double- and triple-wall boxes, bulk bins, water-resistant packaging and high-finish and preprinted packaging for point-of-sale displays are then produced.