

## Facts & Figures

- The company has **five facilities** and offices in Florida, including a support services center at Jacksonville, and wood and fiber supply offices at Hawthorne, Hosford and Palatka.
- In the state, Georgia-Pacific manufactures bath tissue and paper towels, building products, and kraft paper.
- More than **1,600 employees** work for Georgia-Pacific's Florida operations. In 2010, local operations generated approximately **\$108 million in gross employee wages and benefits.**

## Safety and Environmental Compliance

Georgia-Pacific's safety and environmental compliance goal is 10,000 percent; this is achieved with 100 percent of employees complying 100 percent of the time. To help meet this goal, employees receive extensive training and are recognized by the company for their accomplishments.

An industry leader in safety, Georgia-Pacific is the first company to participate in the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP) Corporate Pilot. OSHA cited strong management systems that promote safe and healthful working conditions as a reason for the company's selection.

To participate in the OSHA VPP program, facilities undergo a rigorous evaluation process to demonstrate how their policies and programs maintain excellent health and safety conditions for all employees. Georgia-Pacific has 70 sites recognized by the OSHA VPP program.

GP's Hawthorne and Palatka facilities received OSHA VPP Star designations for outstanding performance.

Georgia-Pacific's local environmental partners include the National Park Service, St. Johns River Accord and Palatka Water Works.

## Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP's community involvement and read the company's social responsibility report at [www.gp.com](http://www.gp.com).

## International Consumer Brands:

Headquartered at Atlanta, Georgia-Pacific ([www.gp.com](http://www.gp.com)) is one of the world's leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs 40,000 people at 300 locations in North America, South America and Europe.

Our familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft 'n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Internationally, the company markets both retail and away-from-home consumer products such as bathroom and facial tissue, handkerchiefs, paper towels and tabletop products for foodservice in Europe and other locations. Marketleading brands include Lotus®, Moltonel®, Colhogar®, Tenderly® and Delica®.

## Leading Building Products:

Georgia-Pacific's building products business has long been among the nation's top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), chemicals (Nitamin™) and other products.

## Innovative Packaging:

The company's innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific the best and most competitive in the packaging industry.



## Cellulose, Pulp & Paper:

Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a leading producer of communication/printing paper; its branded office papers dominate category sales at warehouse clubs and mass retailers.



## A LOOK AT OUR FACILITIES

LOCATION	PRODUCTS	END-USE/UNIQUE FEATURES	OSHA VPP
<b>Cross City</b> <i>Southern Pine Sawmill (Idled)</i>	Dimensional Lumber	Southern pine lumber is one of the strongest softwoods known. It is usually treated for water resistance and used in various construction applications.	
<b>Hawthorne</b> <i>Softwood Plywood (Idled)</i>	Plytanium® Plywood and Sturd-I-Floor®	Double-sanded A-C plywood is used for a variety of construction purposes. The high-quality Sturd-I-Floor® panel has a fully sanded face, combining sub floor and underlayment in a single panel.	
<b>Hosford</b> <i>Oriented Strand Board</i>	Oriented Strand Board	OSB is used in flooring and other building applications. Hosford burns by-products as fuel, saving non-renewable fossil fuels.	
<b>Palatka</b> <i>Pulp &amp; Paper</i>	Consumer Tissue, Kraft Paper and Linerboard	Bleached kraft pulp is used to make a variety of tissue and paper towels. Bleached and natural kraft pulp is also used to make linerboard and other packaging grade kraft papers.	
<b>Palatka</b> <i>Chip Mill</i>	Chips	Produces pine and hardwood chips for tissue and paper making in Palatka.	

### Manufacturing Processes

**Chips:** Small pieces of wood used to make pulp. The chips are made from wood waste in a sawmill or plywood plant, or from pulpwood cut specifically for this purpose.

**Lumber:** Logs are cut into dimensional boards or studs and are available in a variety of species.

**OSB/Oriented Strand Board:** Wood strands are compressed and arranged in three perpendicular layers and bonded with phenolic resin under extreme heat and pressure.

**Plywood:** Odd numbers of cross-laminated layers (each layer has one or more plies) are glued together and formed under extreme heat and pressure.

**Pulp/Paper:** Wood chips are screened and chemicals are added to digest (cook) the chips into uniform fiber lengths. These fibers are mixed with chemicals and recycled water, then spread onto a continuously moving wire. This wire allows the water to drain away, forming a sheet of paper, board or tissue. The sheet is then dried, smoothed, rolled and prepared for final shipment